

## **GPA-25**Robot Palletizer

6-axis-robot for dynamic palletizing and depalletizing on up to 2 pallets



## **Technical Specifications**

**Products** Cardboard boxes, boxes, trays, paper stacks, magazines, and other packages

**System** 6-axis-robot

 $\begin{array}{lll} \textbf{Product width} & 100-400 \text{ mm} \\ \textbf{Product length} & 100-600 \text{ mm} \\ \textbf{Product height} & 50-600 \text{ mm} \\ \end{array}$ 

**Carrier capacity** max. 20 kg, depending on gripping device

**Pallet formats** 800 x 1200 mm, 1000 x 1200 mm, 40 x 48", 1165 x 1165 mm, 45 x 45"

(other pallet formats possible)

Pallet height max. approx. 1800 mm incl. pallet, dependent on pallet format

**Empty pallet height** 

130 mm (min.) – 150 mm (max.)

**Speed** max. 11 cycles/min., max. speed is product-specific

**Repetition accuracy** max. +/- 0,02 mm **Operating distance** max. 1730 mm

**Drive** 6 controlled Servo axes **Voltage** 3 x 380 – 440 VAC, 50/60 Hz

Power consumption 2 kVA

**Fuse** 3 x 16 A, slow-blow fuse

Air pressure min. 6 bar

Air consumption depending on gripping device

**Control** IPC with RobAdmin palletizing program as a configuration interface for

setting the package and pallet sizes

All stated data is mutually dependent with product measurements, pallet format, pallet height and speed.

Color scheme as shown (see above).





